This valve has been adjusted for factory testing with nitrogen at 1000 psig (68.9) or the rated pressure if lower than 1000 psig (68.9). The valve's packing may need to be adjusted to ensure leak-free performance. Packing may be adjusted by turning the packing bolt clockwise in 1/16 – turn increments until the desired leak-free performance is achieved. Any pneumatically actuated valve assembly will require disassembly. Verify proper operation after installing valve. IMPORTANT! Failure to inspect and maintain the valve packing periodically may lead to valve failure.